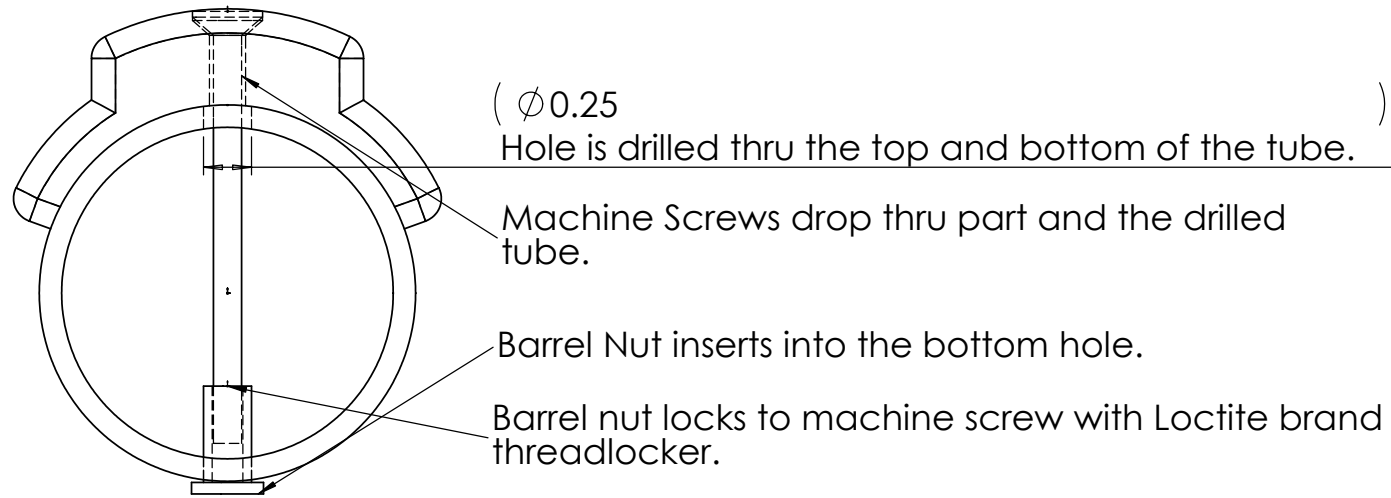


Step 1: Lay out parts on rail. Parts should be spaced equidistant along the rail (approx 20" - 36" centers).

Step 2: Use part and punch to mark the first hole. With 1/4" drill bit, drill thru the tube. CAUTION: A SHARP BURR MAY BE CREATED ON THE BOTTOM HOLE. REMOVE BURR IMMEDIATELY.

Step 3: Drop one screw thru the part and the rail. Use the nail set to mark the second hole. Remove the part and drill the second hole thru the rail (REMOVE THE BURR IMMEDIATELY).

Step 4: Apply Loctite threadlocker to barrel nuts. Insert the first barrel nut in the bottom of the tube. Tighten the screw to the barrel nut. Repeat for second fastener.



DRILLING HINTS:

- 1) Use good quality drill bits (High Speed Steel)
- 2) Use a lubricant, like wax, to increase the drill bit life.
- 3) Consider drilling a smaller pilot hole (1/8") before using the 1/4" drill bit. The drill will not wander as much on the tube- making alignment of the barrel nut to the screw easier.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	INTELLICEPT, CA USA		
	Hand1.9 Installation		
MATERIAL			
FINISH			
SCALE	CAD FILE:	SHEET	